

SHRIRAM INSTITUTE FOR INDUSTRIAL RESEARCH

(A unit of Shriram Scientific and Industrial Research Foundation)

An ISO - 9001:2008 Certified Institute

TEST CERTIFICATE

000302890

Issued to:

EXIMCORP INDIA PVT. LTD

PARK TOWER

11 (24), ANNA NAGAR, X BLOCK

FLAT NO. C, IST FLOOR, BEHIND TOWER PARK.

CHENNAI

received.

CHENNAI - 600040, TAMILNADU

Kind Attn: MR. AASHISH KUMAR, DIRECTOR

Sample Particulars:

Date

J.O.No.

Reg.No.

Date

27.09.2013

Your Ref.No. -

One sample described as film faced Birch WBP Ply 220 GSM (1000 mm x 1000 mm x 18 mm) was

310-172-1890

GC-01 (REV-04)

1351660

23-10-2013

(The sampling has not been carried out by Shriram Institute for Industrial Research. The sample details provided in the test certificate are based on declaration by the party)

TEST RESULTS

SL.No.	TESTS	OBSERVED VALUE	PROTOCOL ADOPTED
1.	Compressive strength, N/mm ²	28	IS: 1734(Part-x)/1983
2.	Modulus of rupture ,N/mm ²		IS: 1734(Part-xi)/1983
Control Contro	i) Along (Parallel to the grain		
	direction of the face veneer)		
	a) Average	55	
	b) Min . Individual	54	
	ii) Cross(Perpendicular to the grain		
	direction of the face veneer)		
	a) Average	64	
	b) Min . Individual	62	
	Modulus of elasticity, N/mm ²		IS: 1734(Part-xi)/1983
	i) Along (Parallel to the grain		
	direction of the face veneer)		
	a) Average	9395	
	b) Min . Individual	9251	
	ii) Cross(Perpendicular to the grain		
	direction of the face veneer)		
	a) Average	9065	
	b) Min . Individual	8881	
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Tensile strength, N/mm² 4.

IS: 1734(Part-ix)/1983

IS: 1734(Part-iv)/1983

i) Parallel to the grain direction of the face veneers

56

ii) Right angles to the grain direction of the face veneers

59

115

iii) The sum of the tensile strength in both direction

5. Glue shear strength, N

1506

i)Average

ii) Min. Individual

1440

D.O.R.: 05.10.2013 D.O.C.: 22.10.2013

P.T.O.